

TABLE II

Color classification	Tolerances for color			
	Darker than extra light ¹	Darker than light ¹	Darker than light amber ¹	Darker than amber ¹
Extra light	15 percent	2 percent (included in 15 percent darker than extra light).	.	
Light	15 percent	2 percent (included in 15 percent darker than light).	
Light amber	15 percent	2 percent (included in 15 percent darker than light amber).
Amber	10 percent.

¹ See illustration of this term on color chart.

§ 51.2283 Off color.

The term “off color” is not a color classification, but shall be applied to any lot which fails to meet the requirements of the “Amber” classification.

SIZE REQUIREMENTS

§ 51.2284 Size classification.

The following classifications are provided to describe the size of any lot: “Halves”, “Pieces and Halves”, “Pieces” or “Small Pieces”. The size of portions of kernels in the lot shall conform to the requirements of the specified classification as defined below:

(a) *Halves*. Lot consists of 85 percent or more, by weight, half kernels, and the remainder three-fourths half kernels. (See § 51.2285.)

(b) *Pieces and halves*. Lot consists of 20 percent or more, by weight, half kernels, and the remainder portions of kernels that cannot pass through a

sieve with $\frac{2}{64}$ inch round openings. When a lot exceeds this minimum requirement, the actual percentage of halves may be specified. (See § 51.2285.)

(c) *Pieces*. Lot consists of portions of kernels that cannot pass through a sieve with $\frac{2}{64}$ inch round openings. (See § 51.2285.)

(d) *Small pieces*. Lot consists of portions of kernels that pass through a sieve with $\frac{2}{64}$ inch round openings, but that cannot pass through a sieve with $\frac{9}{64}$ inch round openings. When desired, the actual size ranges within such size ranges may be specified. (See § 51.2285.)

§ 51.2285 Tolerances for size.

(a) All percentages shall be calculated on the basis of weight.

(b) In order to allow for variations incident to proper sizing and handling, tolerances shall be permitted for the respective size classifications as indicated in Table III:

TABLE III
[Percent]

Size classification	Tolerances for size				
	Smaller than three-fourths halves	Will not pass through $\frac{2}{64}$ inch round hole	Pass through $\frac{2}{64}$ inch round hole	Pass through $\frac{16}{64}$ inch round hole	Pass through $\frac{9}{64}$ inch round hole
Halves	5	1 (included in 5 percent).	
Pieces and halves ¹	18	3 (included in 18 percent).	1 (included in 2 percent).
Pieces	25	5 (included in 25 percent).	1 (included in 5 percent).
Small pieces ²	10	2.

¹ No part of any tolerance shall be used to reduce the percentage of halves required or specified in a lot of “pieces and halves”.

² The tolerances of 10 percent and 2 percent for “small pieces” classification shall apply, respectively, to any smaller maximum or any larger minimum sizes specified.